

WHEEL INSTALLATION

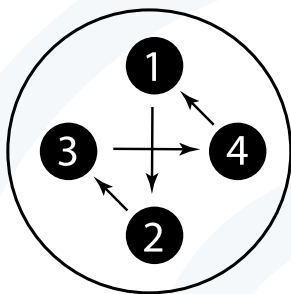
Always follow the proper procedures and use the recommended torque specifications when installing your wheels.

The twisting and turning of your trailer will cause more stress than a normal automotive wheel and the lug nuts can work loose over time. Periodically check the torque and watch for red rust coming from between the lug nut and wheel which is a sign of them loosening up.

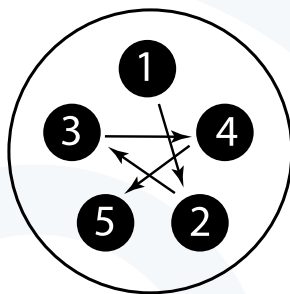
Wheel Tightening Procedures:

1. Hand tighten all lug nuts using a star pattern.
2. Next, tighten all lug nuts to approximately 1/2 specification using the same star pattern.
3. Tighten all lug nuts to full specification using the star pattern.
4. Check torque after the first trip or 50 miles, whichever comes first.

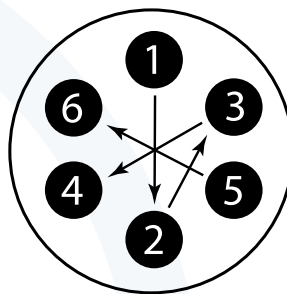
Note: If the wheel is not a 5-lug nut wheel, then use the proper tightening pattern listed in the image below.



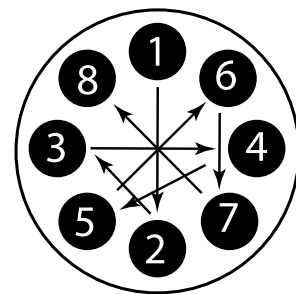
4 Lug Tightening Pattern



5 Lug Tightening Pattern



6 Lug Tightening Pattern



8 Lug Tightening Pattern

Note: Never use lubricants or penetrating fluids, for proper torque wheel nuts, studs and mounting surfaces should be clean and dry.